

ErgonArmor™ Blackhawk 5500 Seal Kote Light

SELECTION & SPECIFICATION DATA

Type Modified Bituminous Membrane Adhesive

Description Blackhawk 5500 Seal Kote Light is formulated

to be used as a squeegee or spray grade modified bitumen membrane adhesive. It is a single component, asphaltic adhesive specially designed for adhering modified bitumen membranes. Blackhawk 5500 Seal Kote Light utilizes a specially selected and processed oxidized asphalt and solvent that contribute to an industry leading low odor blend and bond.

Uses

Blackhawk 5500 Seal Kote Light is intended to be used as a membrane adhesive only. This product

is used in lieu of hot mopped asphalt and torch

processes.

Color Black

Primer Self-priming

Solids Content 68–78% by weight

VOC Value(s) >340 g/l (2.84 lbs/gal)

Limitations Not all APP membranes are alike and adhesion

to these modified membranes should be tested. Do not use with membranes containing a burn

off film.

SUBSTRATES & SURFACE PREPARATION

All surfaces must be clean and free from debris

and loose scale material or anything that may interfere with adhesion or act as a bond breaker

with the desired substrate.

SAFETY

Safety Mixes and applications of this product present a

number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data

sheets before using.

Ventilation Thorough air circulation must be used during

and after application until the product is cured. User should test and monitor exposure levels to ensure all personnel are within safe limits. Consult product SDS for further information.

MIXING & THINNING

Mixing No mixing required.

Thinning Do not thin

Cleanup Mineral spirits or equivalent solvent.

APPLICATION GUIDANCE

Airless Spray Single Leg Pump size: 45:1 or greater Hose length: 200 ft x 3/4-inch ID Whip length: 15 ft x 1/4-inch ID

Tip size: 0.055-inch

Squeegee 1/4-inch saw tooth

PACKAGING, ESTIMATING & HANDLING

 ITEM #
 PACKAGING

 K-5500-005-001
 Pail - 4.7 gallons

 K-5500-053-001
 Drum - 53 gallons

Theoretical Coverage Rate

1.5 – 2 gallons per square

Storage & Store indoors. This product is not affected Shelf Life by excursions below published storage

temperatures. Always inspect the product prior to use to make sure it is smooth and homogeneous.

TYPICAL PHYSICAL PROPERTIES

TEST METHOD	SYSTEM	RESULTS
Salt Fog ASTM B117	Blasted Steel 2 coats 890	No effect on plane, rust in scribe. 1/16-inch undercutting at scribe after 2000 hours
Salt Fog ASTM B117	Blasted Steel 1 coat IOZ 1 ct 890	No effect on plane, no rust in scribe and no undercutting after 4000 hours
Abrasion ASTM D4060	Blasted Steel 1 coat Epoxy Pr. 1 ct 890	85 mg. loss after 1000 cycles, CS17 wheel 1000 gm load
Water Fog ASTM D1735	Blasted Steel 1 coat Epoxy Pr. 1 coat 890	No blistering, rusting or delamination after 2800 hours
ASTM D2486 Scrub Resistance	Blasted Steel 1 coat 890	93% gloss retained after 10,000 cycles with liquid scrub medium
24 hour lap shear testing ASTM D3019		Pass

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